

### I N S T R U C T I O N S



1. Remove the Ultra-Rib gasket from the pipe.



2. Flip the manhole adapter gasket inside out so the flat side of the gasket is on the inside.



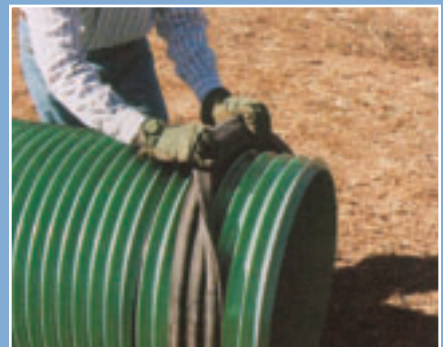
3. Slightly lubricate the flat side of the gasket and slide onto the pipe.



4. Continue sliding the gasket down the pipe barrel until the desired location is reached.



5. At the desired location, flip the gasket so that the flat surface is up.



6. Make sure the "knobs" on the bottom side of the gasket are securely in place and between the ribs on the pipe.



7. The pipe and gasket are ready for assembly into the manhole boot.



8. Position the pipe and gasket inside the manhole boot so that the gasket is under the strap location.



9. Tighten strap around the manhole boot.



10. Completed assembly.

**Ultra-Rib Manhole Adapter Gasket**

Pipe Size (inches)	Outside Diameter (inches)
8	9.33
10	11.55
12	13.65
15	16.67
18	20.05
21	23.51
24	26.35
27	29.77
30	32.87

Manhole adapter gaskets are manufactured by Press-Seal Gasket Corporation, Ft. Wayne, Indiana.

**Customer Service Centers**

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