

### INSTRUCTIONS



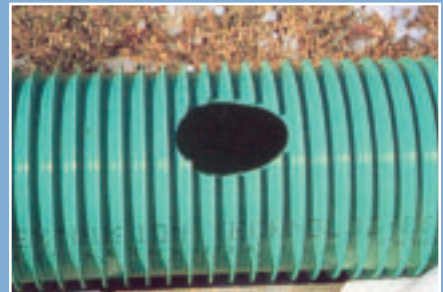
1. Typical equipment required to make a saddle tap in Ultra-Rib.



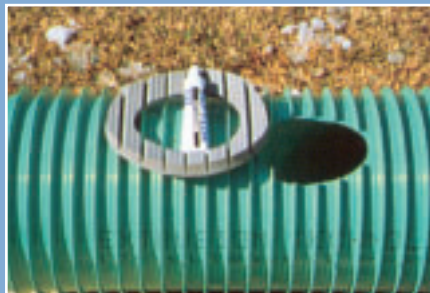
2. Use the saddle gasket as a template to mark the location of the hole to be cut.



3. Hole can be cut using a hand saw or a power saw.



4. Properly cut hole for saddle wye. (Note: Hole for saddle tee will be round).



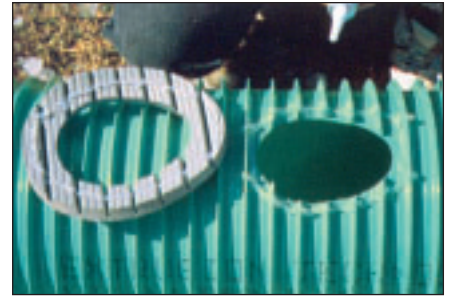
5. Saddle gasket and silicone.



6. Apply silicone liberally around the grooved side of the gasket.



7. Apply silicone to the O.D. of Ultra-Rib around the tap hole as shown.



8. Properly applied silicone.



9. Place saddle gasket over the tap hole as shown.



10. Apply silicone in a continuous bead (as shown) to the smooth side of the gasket.



11. Properly align saddle with saddle gasket to prevent obstruction of incoming flow.



12. Attach two stainless steel bands as shown.

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